

Rotary INDEXING TABLE

Available in 7" to 15"

air-hydraulics
INCORPORATED

INCREASE PRODUCTION-COMBINE OPERATIONS-NO ELECTRIC MOTORS NEEDED

OVERVIEW

These rugged, low profile pneumatic indexing tables are the perfect fit for your next assembly or machining project. The "shot pin" locking mechanism assures a positive and accurate locking position, while the index cylinder delivers a smooth and controlled indexing motion. All these benefits without the use of electric motors or controllers.

ADVANTAGES

- Compact, Rugged and Simple Design
- No Electric Motor or Controller Needed
- Minimal Air Consumption
- Accurate Index - Positive Lock



INDEXING TABLE SPECIFICATIONS

| SPECIFICATIONS | MODEL | | |
|---|------------------------|----------------------------|------------------------|
| Description | 794 | 1092 | 1581 |
| Dial Plate Diameter | 7" | 10" | 15" |
| Maximum Load Capacity without LFLS Wear Bearing | 100 lbs. | 200 lbs. | 300 lbs. |
| Maximum Load Capacity with LFLS Wear Bearing | 200 lbs. | 400 lbs. | 600 lbs. |
| Maximum Unsupported Sub-Plate O.D. | 14" | 20" | 30" |
| Standard Index Range | 4 to 24 | 4 to 24 | 4 to 30 |
| Spindle Thru Hole I.D. | 1/2" | 3/4" | 3/4" |
| Accuracy (at table diameter) | ±. 001 | ±. 001 | ±. 0015 |
| Torque or Power Stroke | 200 lbs., 2" radius | 390 lbs., 2 1/2" radius | 750 lbs., 5" radius |
| Maximum Side Pressure in Stop Position (Radial lbs. @ 500 R.P.M.) | 795 lbs. | 1,320 lbs. | 1,680 lbs. |
| Thrust (@ 500 R.P.M.) | 630 lbs. | 1,140 lbs. | 1,350 lbs. |
| Maximum Side Pressure in Stop Position | 3,150 lbs. | 5,480 lbs. | 6,720 lbs. |
| Air Requirements | | | |
| Supply Pipe Size (minimum) | 1/4" NPT | 3/8" NPT | 1/2" NPT |
| Minimum Air Pressure (Filtered and Lubricated) | 80 PSI | 80 PSI | 80 PSI |
| Maximum Air Pressure (Filtered and Lubricated) | 110 PSIG | 110 PSIG | 110 PSIG |
| Valve required | 2 pos 4 way | 2 pos 4 way | 2 pos 4 way |
| Shipping Weight | 56 lbs. | 100 lbs. | 200 lbs. |

INDEXING TABLE MODELS



MODEL 794

7" Diameter Top

Load Capacity 100 lbs.

(200 lbs. optional)

Accuracy $\pm .001"$ at Table Diameter

Up to 24 Indexing Stations Available

Perfect for those Applications where Ruggedness and Compact Size are Critical



MODEL 1092

10" Diameter Top

Load Capacity 200 lbs.

(400 lbs. optional)

Accuracy $\pm .001"$ at Table Diameter

Up to 24 Indexing Stations Available

An Excellent Medium Duty Index Table for General Purpose Use



MODEL 1581

15" Diameter Top

Load Capacity 300 lbs.

(600 lbs. optional)

Accuracy $\pm .0015"$ at Table Diameter

Up to 30 Indexing Stations Available

Very Generous Static Loading Bearing Surface

STANDARD FEATURES

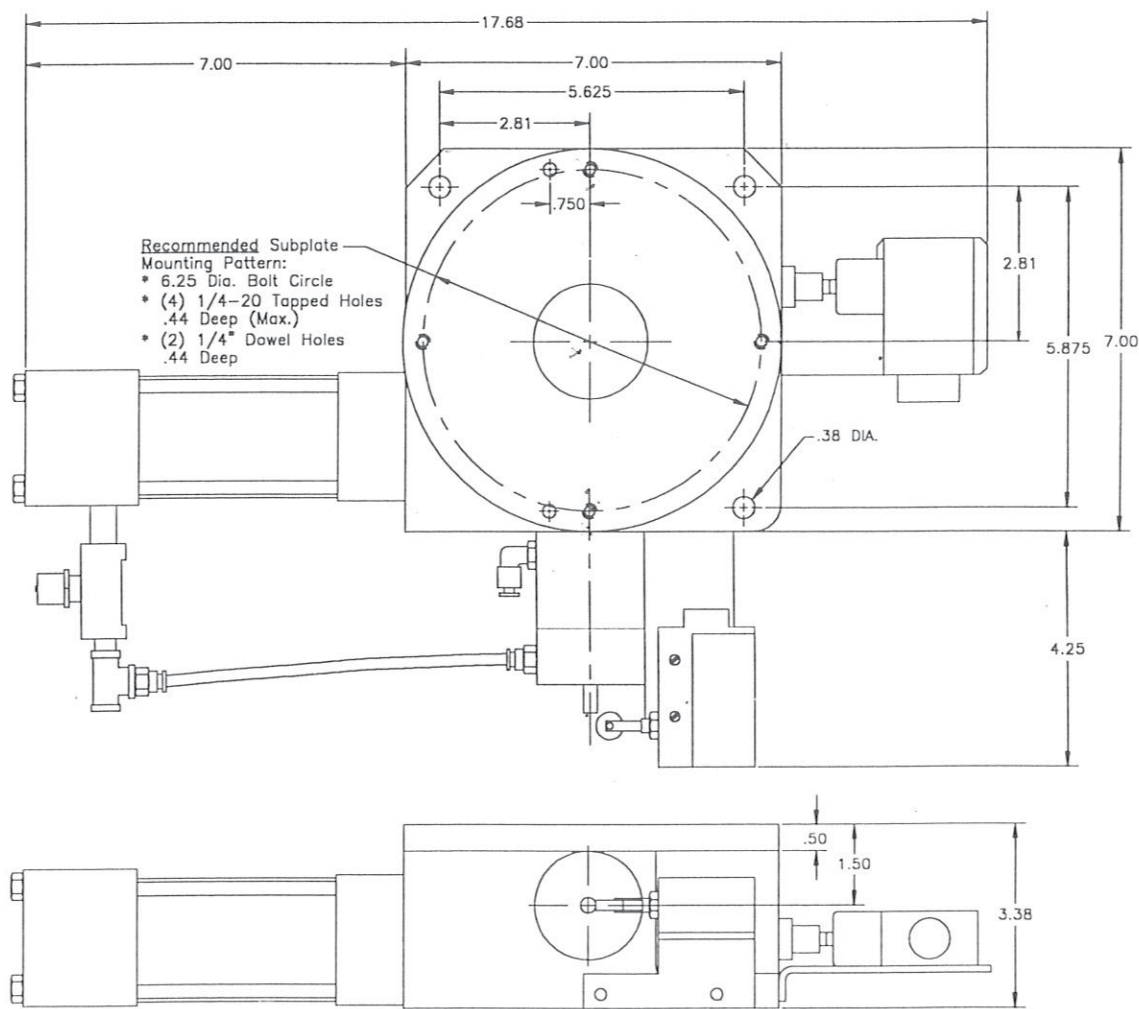
- Load Capacity of up to 600 lbs.
- Tapered Roller Bearing Construction
- Positive Index, Positive "Shot Pin" Locking
- $\pm .001/.0015"$ Accuracy at Table Top Diameter
- Two Electric Micro Switches To Sense Indexing & Locking Position
- Up to 30 Indexing Stations Available

AVAILABLE OPTIONS

- LFLS Wear Bearing (Low Friction Load Surface) - Reduces rotary friction load allowing significant increases in index table capacity
- Shock Absorber - Mechanical device mounted on blind end of index cylinder to absorb high shock loads (Clockwise rotation only)
- Hydraulic EHP - Hydraulic powered indexers for increased load capacity (Model 1581 only)
- Sub plates - Aluminum or steel tooling plates, mounted or unmounted, with or without fixture mounting holes
- Power System (PS-E) which includes F-R-L, 120v Solenoid Operated 4/2 Directional Valve, Muffler and Air Tubing. Note: Solenoid valve available in 24vDC, please consult factory.
- Pneumatic, Oil-tite or Explosion-proof limit switches (micro switches are standard)
- Counterclockwise Rotation - available on all models

INDEXING TABLE DIMENSIONS

Model 794



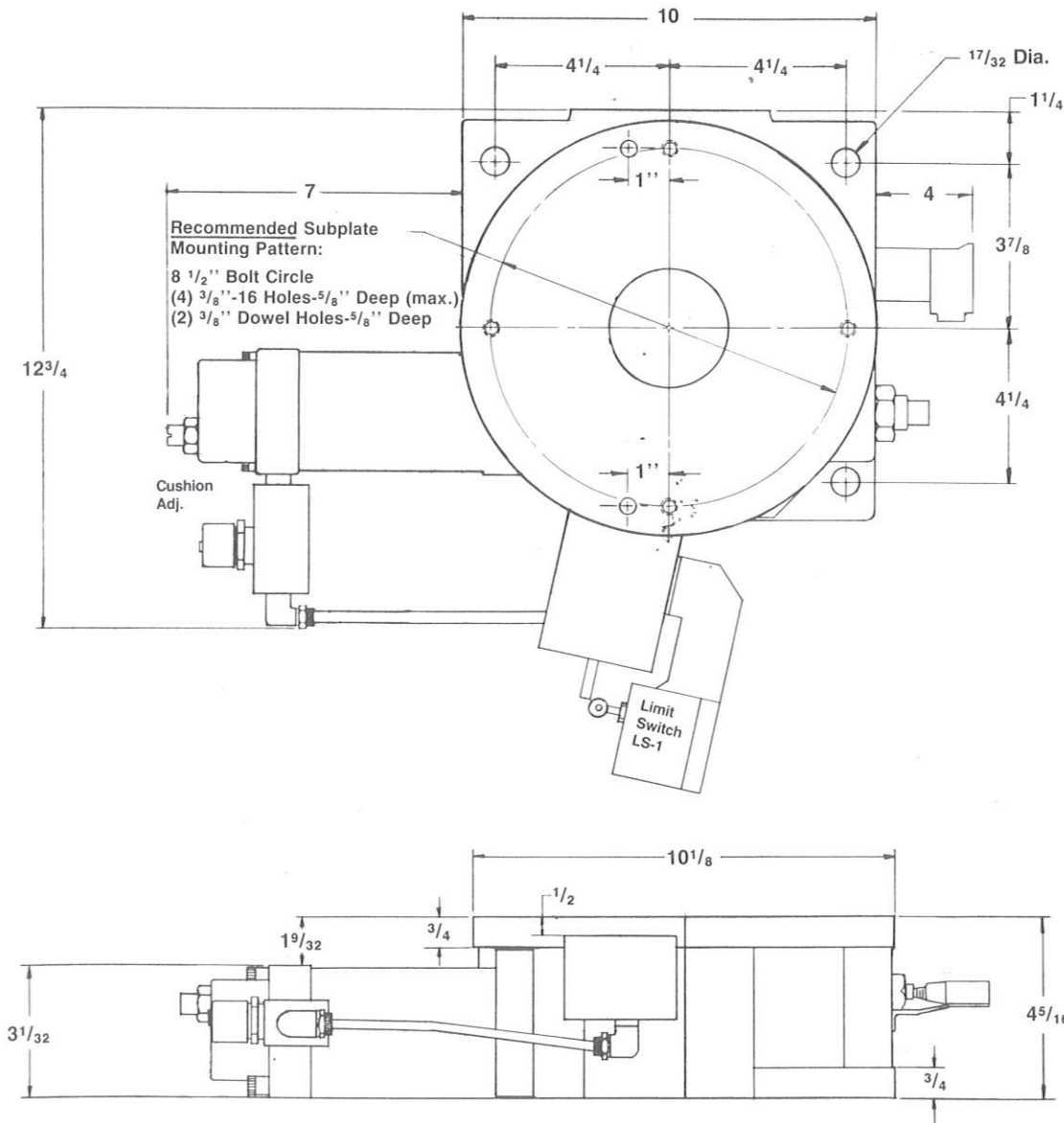
| TABLE MODEL | Dia. of Top Plate | NUMBER OF INDEXING POSITIONS | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|----------------|-------------------------|--|----|----|----|----|-----|----|----|----|----|-----|----|----|----|----|-----|----|----|----|----|-----|-----|-----|-----|----|-----|--|--|
| | | 4 | | | | | | 6 | | | | | | 8 | | | | | | 12 | | | | | | 24 | | | |
| 700 | 7" Dia. | Wt. Within Dia. Of Table Top Indexes Per. Min. | 0 | 25 | 50 | 75 | 100 | 0 | 25 | 50 | 75 | 100 | 0 | 25 | 50 | 75 | 100 | 0 | 25 | 50 | 75 | 100 | 0 | 25 | 50 | 75 | 100 | | |
| | | 60 | 50 | 40 | 30 | 20 | 75 | 65 | 55 | 45 | 35 | 90 | 80 | 70 | 60 | 50 | 100 | 90 | 80 | 70 | 60 | 125 | 115 | 110 | 100 | 90 | | | |

All Figures Quoted Are At 100 P.S.I.
And They Do Not Of Course, Include Any Dwell Times

EXAMPLE: 1 Sec. For Turning
And = 2 Sec. Cycle Time
30 Indexes Per. Min. 1 Sec. For Pickup

INDEXING TABLE DIMENSIONS

Model 1092

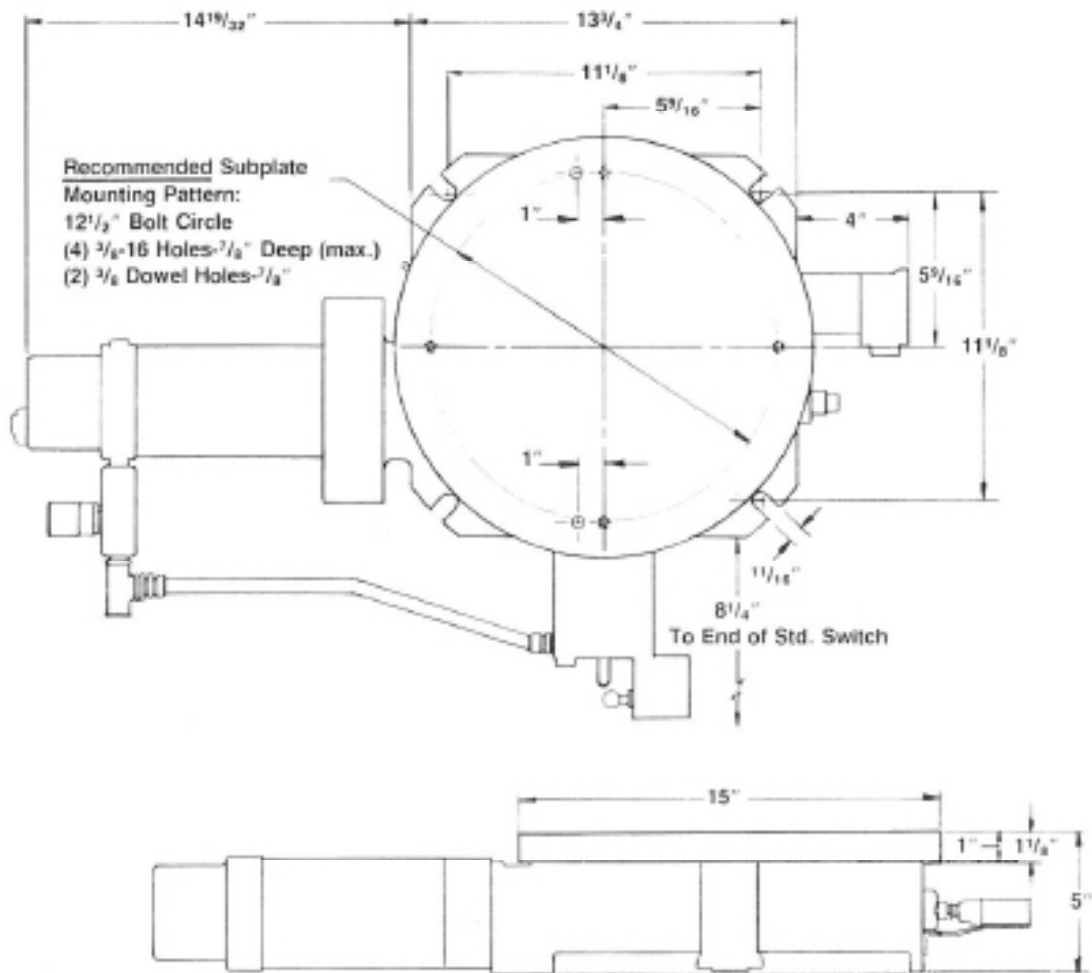


| TABLE MODEL | Dia. of Top Plate | NUMBER OF INDEXING POSITIONS | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
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| 1092 | 10" Dia. | Wt. Within | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

All Figures Quoted Are At 100 P.S.I.
And They Do Not Of Course, Include Any Dwell Times

EXAMPLE: 1 Sec. For Turning
And
30 Indexes Per. Min. 1 Sec. For Pickup = 2 Sec. Cycle Time

Model 1581



| TABLE MODEL | Dia. of Top Plate | NUMBER OF INDEXING POSITIONS | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|----------------|-------------------------|--|----|----|-----|-----|-----|-----|----|----|-----|-----|-----|-----|----|----|-----|-----|-----|-----|----|----|-----|-----|-----|-----|-----|----|-----|-----|-----|-----|
| | | 4 | | | | | | 6 | | | | | | 8 | | | | | | 12 | | | | | | 24 | | | | | | |
| 1581 | 15" Dia. | WT. Within Dia. Of Table Top Indexes Per. Min. | 0 | 60 | 120 | 180 | 240 | 300 | 0 | 60 | 120 | 180 | 240 | 300 | 0 | 60 | 120 | 180 | 240 | 300 | 0 | 60 | 120 | 180 | 240 | 300 | 0 | 60 | 120 | 180 | 240 | 300 |
| | | | 35 | 30 | 25 | 20 | 15 | 10 | 45 | 40 | 35 | 25 | 20 | 15 | 65 | 55 | 45 | 35 | 25 | 20 | 75 | 65 | 55 | 45 | 35 | 25 | 100 | 90 | 80 | 70 | 60 | 50 |

| | | |
|--|--|---------------------|
| All Figures Quoted Are At 100 P.S.I. And They Do Not Of Course, Include Any Dwell Times | | |
| EXAMPLE: | 1 Sec. For Turning And 1 Sec. For Pickup | = 2 Sec. Cycle Time |
| 30 Indexes Per. Min. | | |

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